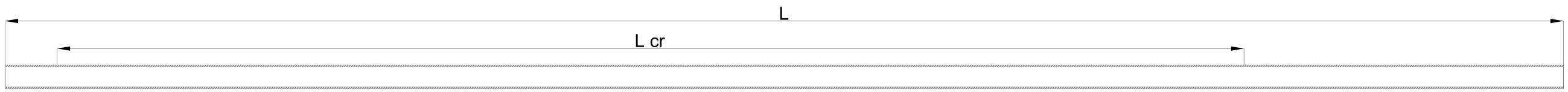
STEP 1:
definite the gate's project dimensions and the leght that needs the rack

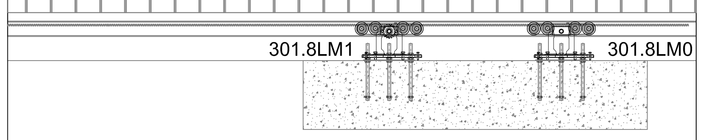
SEZIONE TIPICA
PROFILO Cod. 327-328



Range application:
Clear opening = Amax = 6m » Gate weight = P = 600Kg
Gate weight = Pmax = 700Kg » Clear opening = A = 9m

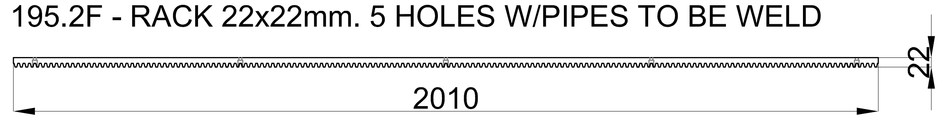
On line Configurator:
http://www.himotions.com/configuratore/

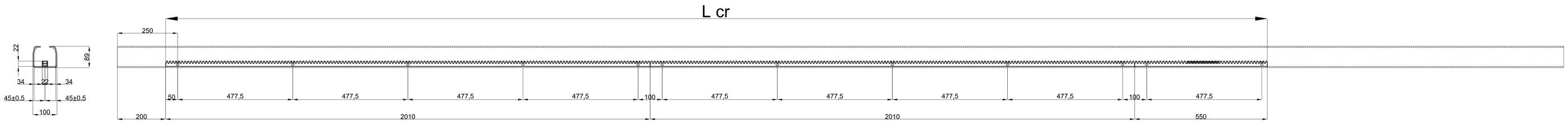
This configurator,aims being a valuable professional tool offered by Hi Motions for all its clients and partners. Whit this tool, which is easier to use thanks to il step approach, you can enter data and parameters to easilly configure the dimensions of the gate and indicate the related accesories neccessary to install it.



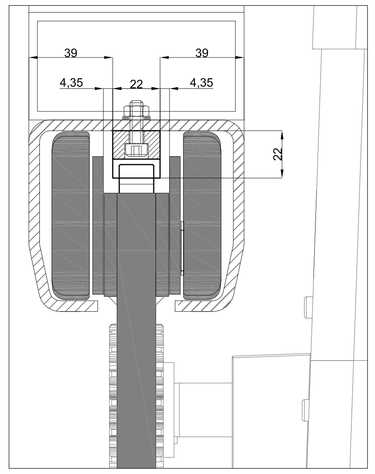
STEP 2:
- plate and balance the rack (ref. 195.2F) inside or outside in the center of the rack , wiht great care
-mark the position of the rack's (195.2F) holes

195.2F - RACK 22x22mm. 5 HOLES W/PIPES TO BE WELD



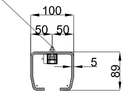


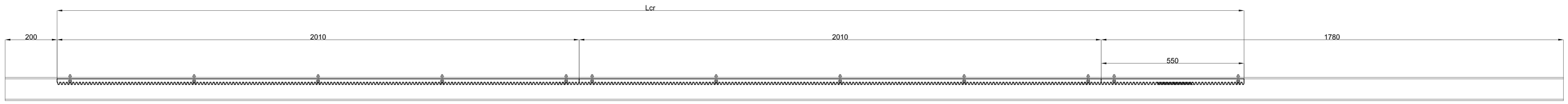
STEP 3:
- make the holes with a drill (the point must be 6.5mm or 7mm)

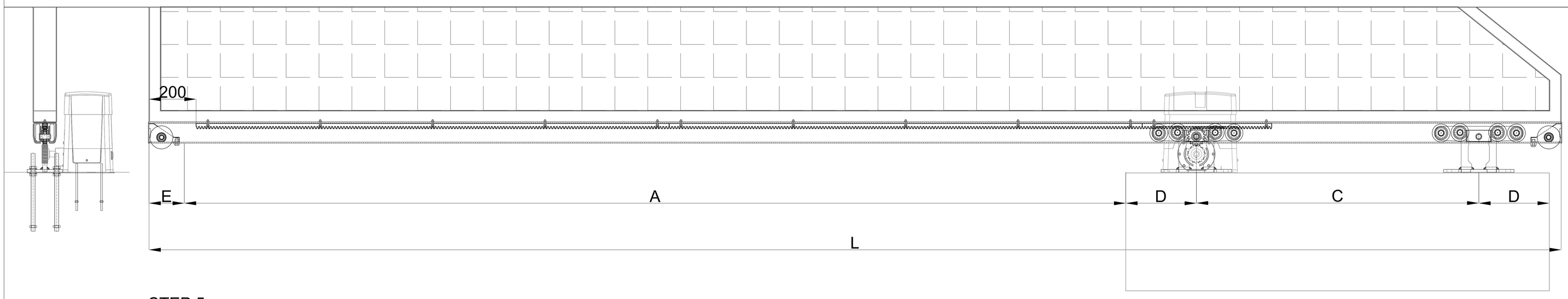


STEP 4:
- fix the rack 195.2F whit screws cremagliera M6x25 DIN912
- track's weight 11,69 kg/m
- rack's weight 3,5 Kg/m

Cremagliera 195.2F
M4 , 22X22 L=2010
Viti M6x25 DIN912



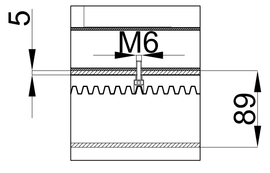




STEP 5:

- Put the track on the gate's frame - leave sufficient spase for the screws projection.

NB: If the gate must be galvanized or varnished, the rack can be applied after these phases: you just need to make threaded holes M6x25 DIN912



Rev. n°	Data	Descrizione modifiche	Disegnatore	Approvato
-	-	-	-	-

Codicedisegno	Articolo di vendita		
1211003	301.8LM1 / 0		

HI-MOTIONS
OPENING SOLUTIONS
www.hmotions.it

Materiale	Tolleranze ove non specificate	Peso (kg.)	Descrizione:
S250GD	±0.1 mm	0.000	Assemblaggio 327 / 328 con 195.2F

Avviso: non archiviare, disegno valido solo per il primo utilizzo. Chiedere copia aggiornata per uso successivo.

Scala	Disegnatore:	Data:	Approvato:	Data:
1:10	U. Retis	21.11.2012	U. Retis	21.11.2012

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